

## STAHL'S' MerchMaker

### Commissioning of the heat press

- do not use a lifting device to remove the press from the box
- read the operating instructions for the press before commissioning
- use your own power connection - do not use extension cables or multiple plugs
- use the power cable supplied

### Maintenance of the heat press & compressor

#### Tips for low-maintenance operation

- observe maximum pressure setting
- cover sheet recommended to protect the heating plate
- replace worn silicone mat

### Daily maintenance work to be carried out

- check the functions and settings
- if the device is damaged or malfunctions, do not continue working with it, contact the dealer

### Weekly maintenance work to be carried out

- Cleaning the surfaces of the press and the work area

### Monthly maintenance work to be carried out

- if the heating plate is heavily soiled, clean it with a heating plate cleaner and grating block
- relubricate the pressure spindle with temperature-resistant lithium grease

### Annual maintenance work to be carried out

- regrease exposed rods
- check heating plate for cold spots, check calibration, see operating instructions