## MAINTENANCE

# **STAHLS'** CLAM BASIC CAP

## Commissioning of the heat press

- $\boldsymbol{\cdot}$  do not use a lifting device to remove the press from the box
- read the operating instructions for the press before commissioning
- $\cdot$  use your own power connection do not use extension cables or multiple plugs
- $\cdot$  use the power cable supplied

## Maintenance of the heat press & compressor

#### Tips for low-maintenance operation

- observe maximum pressure setting
- · cover sheet recommended to protect the heating plate
- $\cdot$  replace worn silicone mat

## Daily maintenance work to be carried out

- check the functions and settings
- · if the device is damaged or malfunctions, do not continue working with it, contact the dealer

## Weekly maintenance work to be carried out

· Cleaning the surfaces of the press and the work area

### Monthly maintenance work to be carried out

- if the heating plate is heavily soiled, clean it with a heating plate cleaner and grating block
- relubricate the pressure spindle with temperature-resistant lithium grease

## Annual maintenance work to be carried out

- regrease exposed rods
- · check heating plate for cold spots, check calibration, see operating instructions

Note: The heating plate is not rigidly fixed, so that movement when closing the press ensures an optimum pressing process.

